



Let the world inspire your creativity. Realise it with Westbond.

Westbond carpet tiles are synonymous with **total flexibility and sophistication**. Blending yarns to order and manufacturing premium quality **fusion bonded** tiles in an almost infinite number of colourways, with **no minimum order quantity**. Westbond allows customers to take control of the process of **designing luxurious, bespoke** carpet tiles with exceptionally **heavy pile weights**, in wool or polyamide, for the most prestigious installations.

	Nylon	Wool & Wool Deluxe	Wool Natural
Description	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile
Dimensions	50 cm x 50 cm	50 cm x 50 cm	50 cm x 50 cm
Total thickness	8,1 mm ± 10%	10 mm / 15 mm ± 10%	9 mm / 15 mm ± 10%
Pile composition	100% polyamide	80% undyed British wool, 10% polyamide, 10% polyester	80% undyed British wool, 10% polyamide, 10% polyester
Pile weight	950 gsm ± 10%	1500 / 2400 gsm ± 10%	1200 / 2400 gsm ± 10%
Tile backing	PVC incorporating up to 74% pre-consumer recycled content		
Installation method	Broadloom	Broadloom	Broadloom



westbond® Nylon - Wool & Wool Deluxe

◇ 50 x 50 cm

8,1 / 10 / 15 mm +/- 10%



Let the world inspire your creativity... Beautiful Tuscan morning blue?

We understand that colour is intensely personal. It has to be just right. So, if you can't find that perfect shade, why not come up with your own. We offer any colour, richly dyed to your unique vision, with no minimum order quantity.

Qualities available

950 g/m² polyamide (Nylon)

1 500 g/m² wool/polyamide

2 400 g/m² wool/polyamide

westbond® Natural

◇ 50 x 50 cm

9 / 15 mm +/- 10%

Westbond natural is a unique collection of commercial carpet tiles containing **pure and natural undyed British wool**. The range is the perfect answer to today's ecological concerns.

The carpet tile backing minimizes environmental impact through its use of up to **74% recycled materials and wool is a sustainable, natural and renewable resource**.

The colours are derived from a blend of fleeces from seven different sheep breeds, resulting in a warm palette of taupes, creams, beiges and umber.



The Westbond natural collection is available in weights of **1200gsm and 2400gsm**.



westbond® Flex

◇ 50 x 50 cm

8,1 / 10 / 15 mm +/- 10%



Westbond flex carpet tiles are the ideal solution for those seeking a truly individual look to the floor. Simply create your own Westbond flex carpet tile by selecting **up to four colours** from the Westbond colour palette, or a colour you've created, and within two working days we'll send you a 'pom' that offers a realistic impression of the finished carpet tile.

All Westbond flex carpet tiles are available in a choice of four qualities, including wool or polyamide, with no minimum sales order.

How do I create a unique Westbond flex carpet tile?

Very different Westbond flex carpet tiles can be created from simple tone on tone patterns using just two colours to more complex designs using four colours.

Qualities available

950 g/m² polyamide (N9000)

1 500 g/m² wool/polyamide

2 400 g/m² wool/polyamide

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creating better environments

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Forbo

FLOORING SYSTEMS

westbond®
 carpet tiles

Plain - N9000XL & wool
 Flex - nylon & wool
 natural

creating better environments

Forbo

FLOORING SYSTEMS



Let the world inspire your creativity. Realise it with Westbond.

Westbond carpet tiles are synonymous with total flexibility and sophistication. Blending yarns to order and manufacturing premium quality fusion bonded tiles in an almost infinite number of colourways, with no minimum order quantity.

Westbond allows customers to take control of the process of designing luxurious, bespoke carpet tiles with exceptionally heavy pile weights for the most prestigious installations.

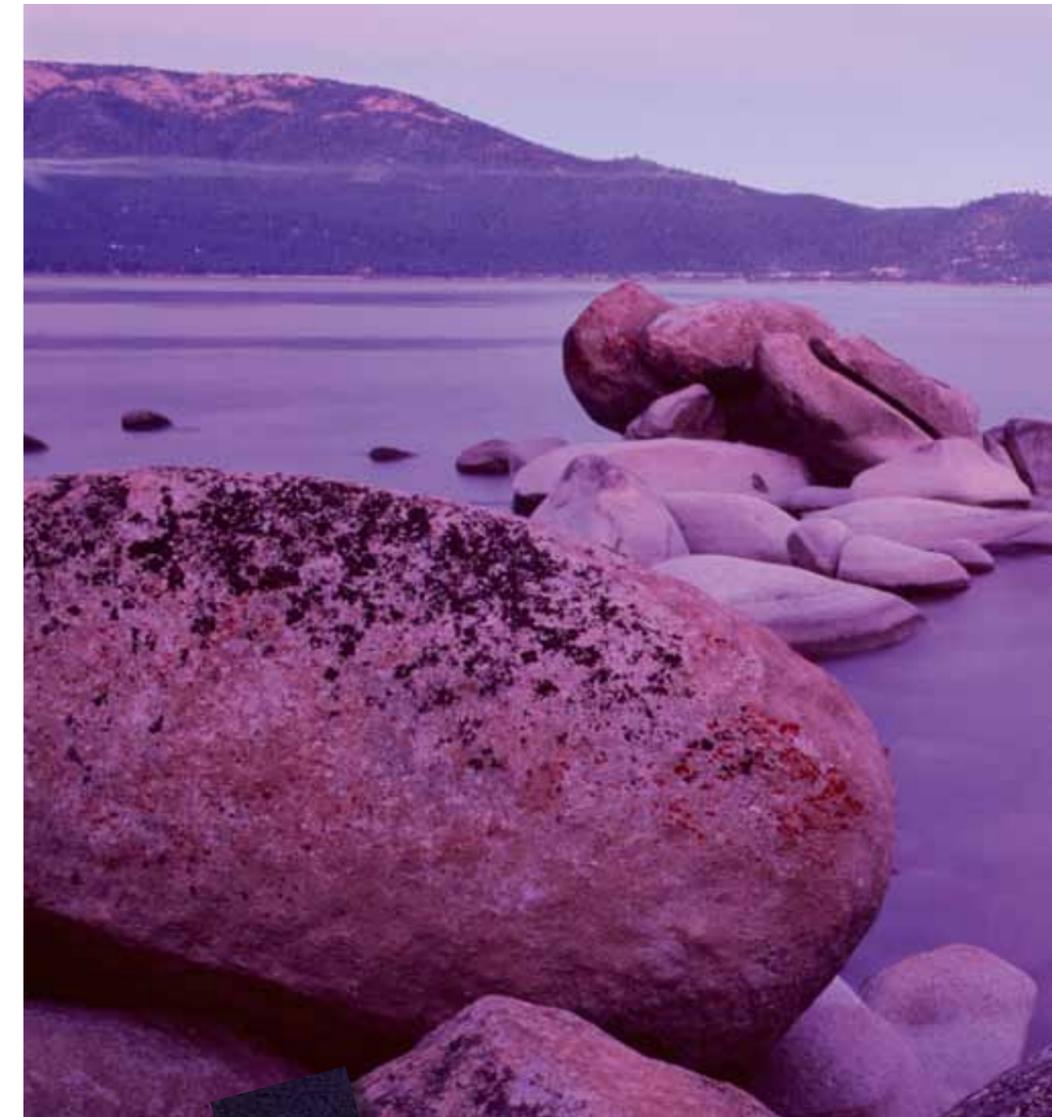
Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product.

Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich velour carpet tile which gives an excellent broadloom appearance.



Exclusive & luxurious carpet tiles in your own colour from 1m²

Let the world inspire your creativity



You will discover our inspiring collection of no less than 160 fresh and exciting shades which is intended to stimulate your imagination.

westbond® ibond



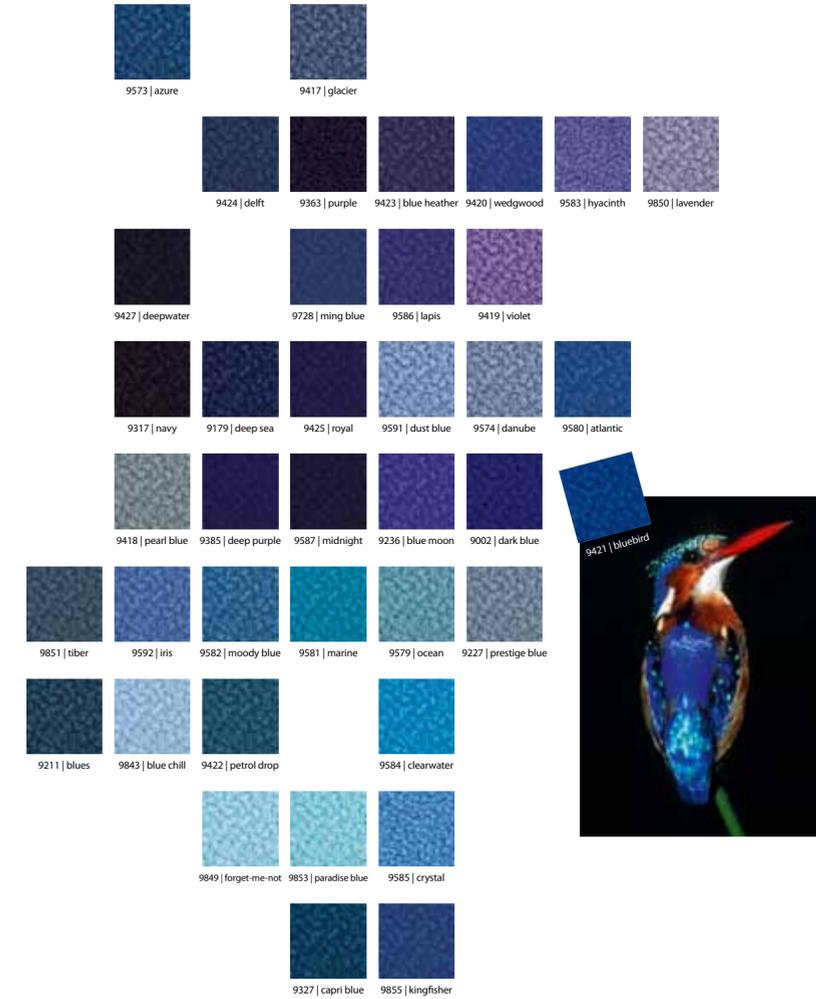
All colours are available in a variety of qualities including polyamide or wool, and pile weights up to 2400g/m². Please see the technical specifications page for more information.

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We understand that colour is intensely personal. It has to be just right. So if you can't find that perfect shade, why not come up with your own? We offer any colour, richly dyed to your unique vision, with no minimum sales order.

The colour possibilities are only limited by your imagination, and unrivalled luxury is ensured through a wide range of qualities and yarns.

westbond[®] flex



**Choose your own colours...
...then combine them into a truly unique floor**



westbond[®] flex

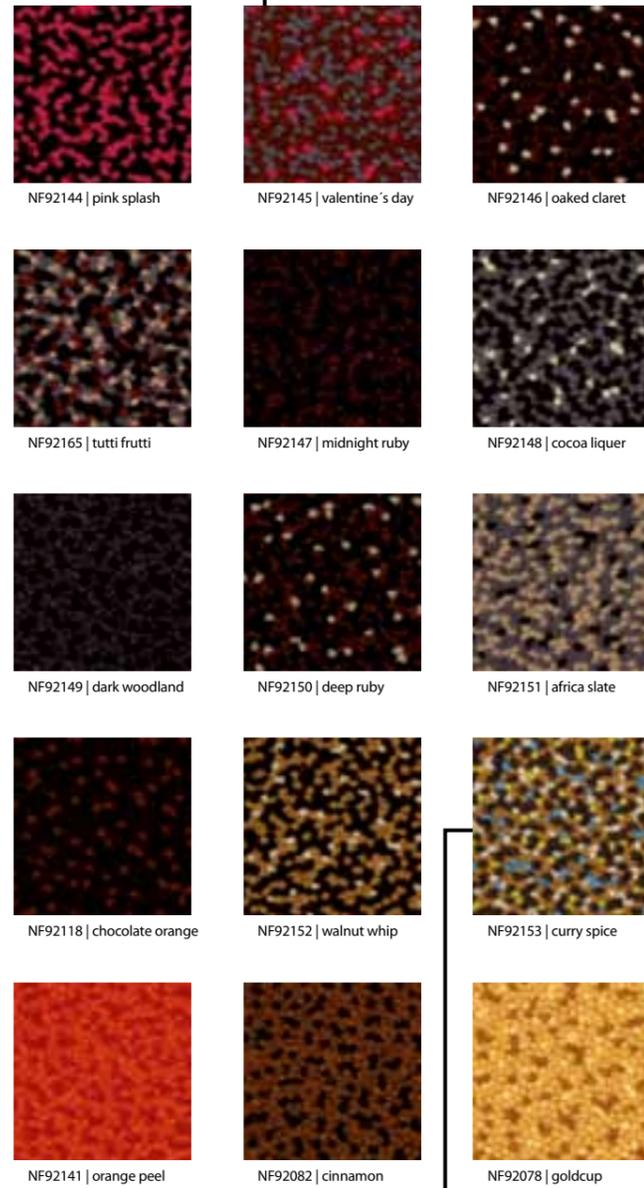
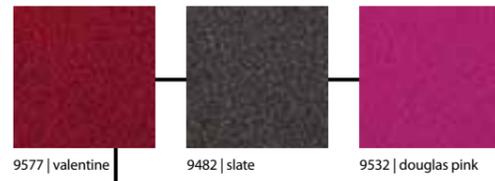
Create your own carpet tile with a flex combination from just 1m².

The Flex carpet tile is unique to Westbond and offers the ideal solution for those seeking an individual look to the floor. Simply create your own carpet tile design by selecting colours from the ibond range in a flex combination.

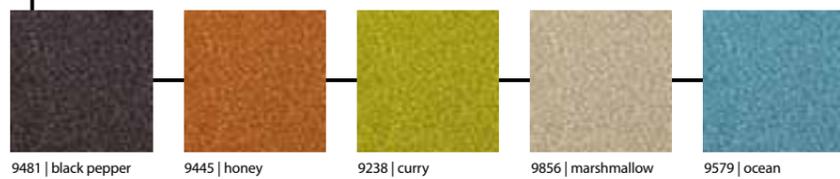
The results of your creativity can be easily and quickly realised with a sample to show you what the finished product will look like, despatched within 24 hours.



ibond nylon plains



ibond nylon plains

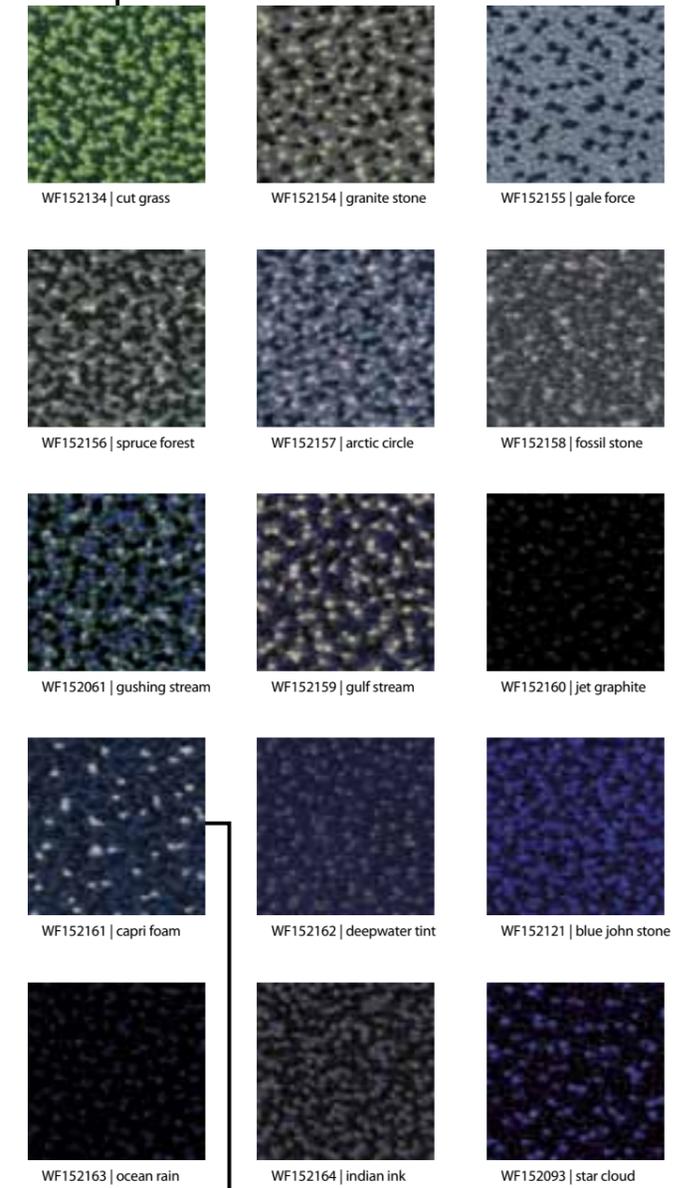
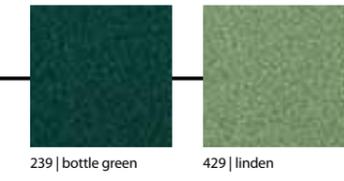


We have used our knowledge and expertise to create a core collection of 30 flex combinations which are shown below to stimulate your imagination...

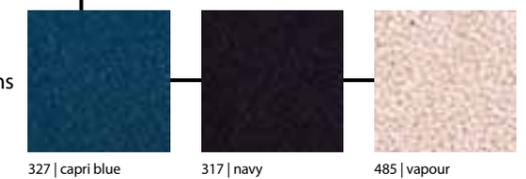


The Flex patterning concept is available in both polyamide and wool in a wide variety of pile weights.*

ibond wool plains



ibond wool plains



* Please refer to the technical specifications page for further details.

Undyed wool

Westbond Natural is a unique collection of commercial carpet tiles containing pure and natural undyed wool. The range is the perfect answer to today's ecological concerns.

The carpet tile backing minimises environmental impact through its use of up to 74% recycled materials and wool is a sustainable, natural and renewable resource.

Natural colours

The colours are derived from a blend of fleeces from seven different sheep breeds, Herdwick, Swaledale, Shetland, The Derbyshire Gritstone, The Jacob, Dales Bred

and Cheviot, resulting in a warm palette of taupes, creams, beiges and umber.

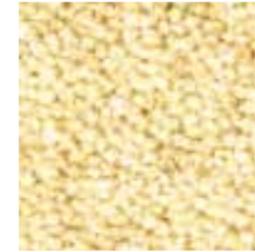




westbond® natural



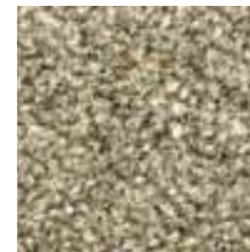
W12921U | tussock



W12791U | hampshire



W12797U | honiton

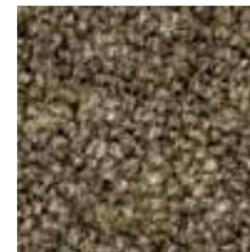


W12790U | masham

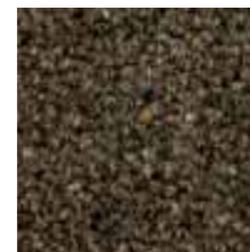


W12789U | manx

The Westbond Natural collection is available in weights of 1200gsm and 2400gsm.



W12795U | dorset



W12794U | rutland

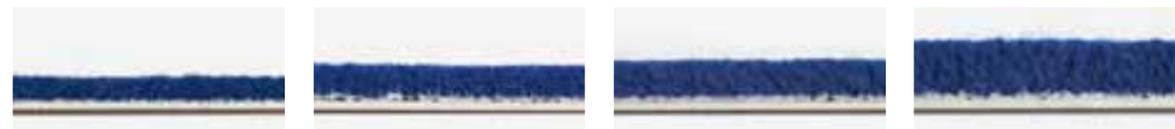


Technical specifications

Item		N9000XL & Flex Nylon	Wool & Wool Flex	Wool Natural
Description		Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile
Dimensions	ISO 24342	50cm x 50cm 18 tiles per box	50cm x 50cm 14 tiles / 14 tiles / 10 tiles per box	50cm x 50cm 18 tiles / 10 tiles per box
Pile Height		7mm + 0mm/- 0.5mm	9mm/9mm/14mm + 0mm/-0.5mm	7mm/14mm +0mm/-0.5mm
Total thickness	ISO 24346	8mm ± 10%	10mm / 10.5mm / 15mm ± 10%	8mm / 15mm ± 10%
Installation Method		Broadloom	Broadloom	Broadloom
Pile composition		100% polyamide	80% British wool / 10% polyamide / 10% polyester	80% Undyed British wool / 10% polyamide / 10% polyester
Dye Method		Hank dyed	Hank dyed	Blended Wool (undyed)
Pile Weight ± 10%		950gsm	1,500 / 1,800 / 2,400gsm	1,200 / 2,400gsm
Total weight ± 10%	ISO 23997	4,000gsm	4,500 / 4,800 / 5,400gsm	4,300 / 5,400gsm
Pile density	Grams per cm ³	0.149 /cm ³	0.167 / 0.187 / 0.167 /cm ³	0.170 / 0.170 /cm ³
Tuft density	Tufts per m ²	272,000 /m ²	360,000 / 407,000 / 360,000 /m ²	366,000 / 366,000 /m ²
Tile backing		PVC incorporating up to 74% pre-consumer recycled content		
Application	EN 1307	Class 33	Class 32	Class 32
		Suitable for any type of heavy contract application	Suitable for general commercial applications	Suitable for general commercial applications
Dimensional stability	EN 986	≤ 0.2 %	≤ 0.2 %	≤ 0.2 %
Castor chair	EN 985	Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4
Light fastness	EN ISO 105-B02	≥ 5	≥ 5	≥ 5
Electrical resistance	EN 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage < 2kV.		
Environmental		Materials used in the construction of Westbond carpet tiles are chosen for their low volatile organic compounds. Westbond carpet tiles are made using 100% Green electricity.		
Guarantee		Westbond N9000XL & Flex Nylon are guaranteed for 10 years under heavy contract conditions provided that they have been professionally fitted by a recognised contractor and regularly maintained in accordance with the Forbo requirements currently in force. Westbond wool products are guaranteed for 7 years.		
Westbond fusion bonded products meet the requirements of EN 14041		 EN 14041		
Reaction to fire	EN 13501-1	B _f s1	C _f s1	C _f s1

Forbo reserves the right to improve the specification of its products without giving prior notice. Errors and omissions excepted.

Weights



950g/m² polyamide

1500g/m² wool

1800g/m² wool

2400g/m² wool

Installation and Maintenance:

Shades may vary from batch to batch and should be checked before installation. Batches should not be mixed in the same location. All Westbond products are to be installed in full accordance with Forbo installation instructions and recognised trade standards.



Recycled backing:

All Westbond carpet tiles utilise a recycled mixed vinyl waste backing which contains up to 74% pre-consumer recycled content in order to minimise environmental impact. The process uses existing Forbo technology which accesses PVC waste streams from a number of our factories, and also those of competitors within the flooring industry, thereby decreasing the amount of waste material which would otherwise be sent to landfill.

Forbo FloorCare method

Westbond tiles

Care and maintenance of Westbond products is essential for their longevity and appearance. Soiling and general wear adversely affect the appearance of carpet tiles and should be countered by an effective cleaning programme. A regular cleaning programme will minimise the need for major restorative maintenance. Also make sure you install an entrance barrier matting at every exterior entrance. Avoid excessive use of cleaning products. If used, rinse them out thoroughly, as any residue may attract dirt.

Cleaning after installation



- Vacuum clean the floor using an upright vacuum cleaner with a powered brush
- Remove stains or spills locally using clean warm water
- Always work from outside inwards
- Remove excess water
- Allow the floor to dry

Regular cleaning



- Vacuuming
- Regular vacuuming, using an upright vacuum cleaner with a powered brush, is the essential first step in the upkeep of the installation. Heavy traffic areas require more frequent vacuuming than those areas which are less frequented.



- Spot and stain removal
- A daily spot and stain removal process should also be implemented using a neutral spotting detergent. The stain should not be allowed to dry as this can make removal more difficult.

Periodic maintenance



Vacuuming will not easily remove oily residues from carpet tiles nor the balance of dry soiling. Systems have been developed to maintain appearance longer and remove some of the soiling. These systems allow carpet tiles to be maintained on a periodic basis.

- Rotary shampoo: using rotating brushes and a crystallising shampoo
- Hot water extraction: a very effective way to remove heavy soiling.

Extensive Clean & Care instructions are available at your local Forbo Flooring sales office. Please read this before starting any corrective care or stain removal.